Table 20
Number of foundries (Production units) - Non-ferrous metal castings

COUNTRY	2020	2021	2022	2023	2024	2025	2025/24 in %
Austria	22	22	22	21	20	19	-5.0
Belgium	27	25	23	19	20	20	0.0
Czech Rep.	65	65	65	65	65	65	0.0
Denmark							
Finland	13	13	12	12	9	10	11.1
France					229	229	0.0
Germany	327	322	323	315	306	301	-1.6
Hungary*	31	32	32	32	61	61	N/A
Italy	820	732	710	704	704	691	-1.8
Norway	3						
Poland	240	240	240	238	240	240	0.0
Portugal	57	57	57	57	57	57	0.0
Slovenia	47	45	43	42	39	36	-7.7
Spain	52	52	53	52	53	55	3.8
Sweden*	60				46	46	N/A
Switzerland	31	30	30	30	30	30	0.0
Türkiye	396	404	409	412	405	394	-2.7
United Kingdom	195	191	189	189	186	186	0.0
Total EFF	**2,386**	**2,230**	**2,208**	**2,188**	**2,470**	**2,440**	**-1.3**

** % change is omitted due to missing 2024 data (2025 figure was used as placeholder). The % change for the European total was calculated on a comparable basis, taking into account only countries with actual surveyed data for both years. Estimated or missing data - and their individual changes, marked as N/A - are excluded from percentage change calculations.*

Table 21
Employment in the foundry industry - Non-ferrous metal castings

COUNTRY	2020	2021	2022	2023	2024	2025	2025/24 in %
Austria	4,380	4,357	4,239	3,938	3,778	3,317	-12.2
Belgium	430	360	332	313	299	288	-3.6
Czech Rep.*	4,000	4,000	4,000	4,500	4,100	4,100	N/A
Denmark							
Finland	344	350	361	379	327	340	4.0
France							
Germany	32,473	31,242	33,662	32,722	30,803	28,278	-8.2
Hungary*	5,250	5,333	4,800	4,800	4,446	4,446	N/A
Italy	14,524	14,061	14,274	14,788	14,788	15,262	3.2
Norway							
Poland	7,387	11,200	11,200	11,200			
Portugal	3,293	3,339	3,289	3,108	3,047	3,230	6.0
Slovenia	3,669	3,576	3,547	3,646	3,658	3,554	-2.8
Spain	4,623	4,597	4,753	4,475	4,534	4,707	3.8
Sweden*					1,700	1,700	N/A
Switzerland	1,450	1,166	1,165	1,224	1,059	1,068	0.8
Türkiye	13,850	14,150	14,250	14,320	14,120	13,000	-7.9
United Kingdom	13,000	12,560	12,390	10,530	9,998	9,796	-2.0
Total EFF	**108,673**	**110,291**	**112,262**	**109,943**	**96,657**	**93,086**	**-4.1**

** % change is omitted due to missing 2024 data (2025 figure was used as placeholder). The % change for the European total was calculated on a comparable basis, taking into account only countries with actual surveyed data for both years. Estimated or missing data - and their individual changes, marked as N/A - are excluded from percentage change calculations.*