Table 7
Number of foundries (Production units) - Ferrous castings

COUNTRY	2020	2021	2022	2023	2024	2025	2025/24 in %
Austria	15	15	15	15	15	15	0.0
Belgium	30	28	27	27	26	26	0.0
Czech Rep.	70	69	69	67	64	61	-4.7
Denmark	8						
Finland	16	15	15	15	15	15	0.0
France					101	101	0.0
Germany	225	220	220	211	208	199	-4.3
Hungary*	39			32	20	20	N/A
Italy	171	159	158	157	157	148	-5.7
Norway							
Poland	216	216	216	211	215	215	0.0
Portugal	31	31	30	30	30	30	0.0
Slovenia	11	10	10	11	11	11	0.0
Spain	74	74	74	69	72	68	-5.6
Sweden	36	36	36	36	36	32	-11.1
Switzerland	15	13	14	14	14	14	0.0
Türkiye	556	564	570	575	560	535	-4.5
United Kingdom	202	197	194	191	189	186	-1.6
Total EFF	**1,715**	**1,647**	**1,648**	**1,661**	**1,733**	**1,676**	**-3.3**

** % change is omitted due to missing 2024 data (2025 figure was used as placeholder). The % change for the European total was calculated on a comparable basis, taking into account only countries with actual surveyed data for both years. Estimated or missing data - and their individual changes, marked as N/A - are excluded from percentage change calculations.*

Table 8
Employment in the foundry industry - Ferrous castings

COUNTRY	2020	2021	2022	2023	2024	2025	2025/24 in %
Austria	2,158	2,165	2,218	2,192	2,155	2,068	-4.0
Belgium	2,039	2,026	1,985	1,925	1,898	1,852	-2.4
Czech Rep.	9,500	9,400	9,000	9,000	8,500	8,000	-5.9
Denmark							
Finland	1,170	995	1,084	921	1,038	971	-6.5
France							
Germany	35,385	34,657	34,985	34,650	33,701	31,921	-5.3
Hungary*	3,620	3,506	3,340	3,340	1,780	1,780	N/A
Italy	9,310	9,137	9,018	9,078	9,078	9,054	-0.3
Norway							
Poland	11,125	10,600	10,600	10,600			
Portugal	2,181	2,380	2,380	2,354	2,397	2,378	-0.8
Slovenia	1,277	1,321	1,355	1,334	1,180	1,101	
Spain	10,808	10,869	10,881	11,790	11,661	11,775	1.0
Sweden*	7,000				4,000	4,000	N/A
Switzerland	1,012	764	807	836	742	680	-8.4
Türkiye	20,500	20,995	21,525	21,875	19,140	15,100	-21.1
United Kingdom	13,850	13,700	13,510	13,190	12,000	11,360	-5.3
Total EFF	**130,934**	**122,515**	**122,688**	**123,085**	**109,270**	**102,040**	**-7.0**

** % change is omitted due to missing 2024 data (2025 figure was used as placeholder). The % change for the European total was calculated on a comparable basis, taking into account only countries with actual surveyed data for both years. Estimated or missing data - and their individual changes, marked as N/A - are excluded from percentage change calculations.*